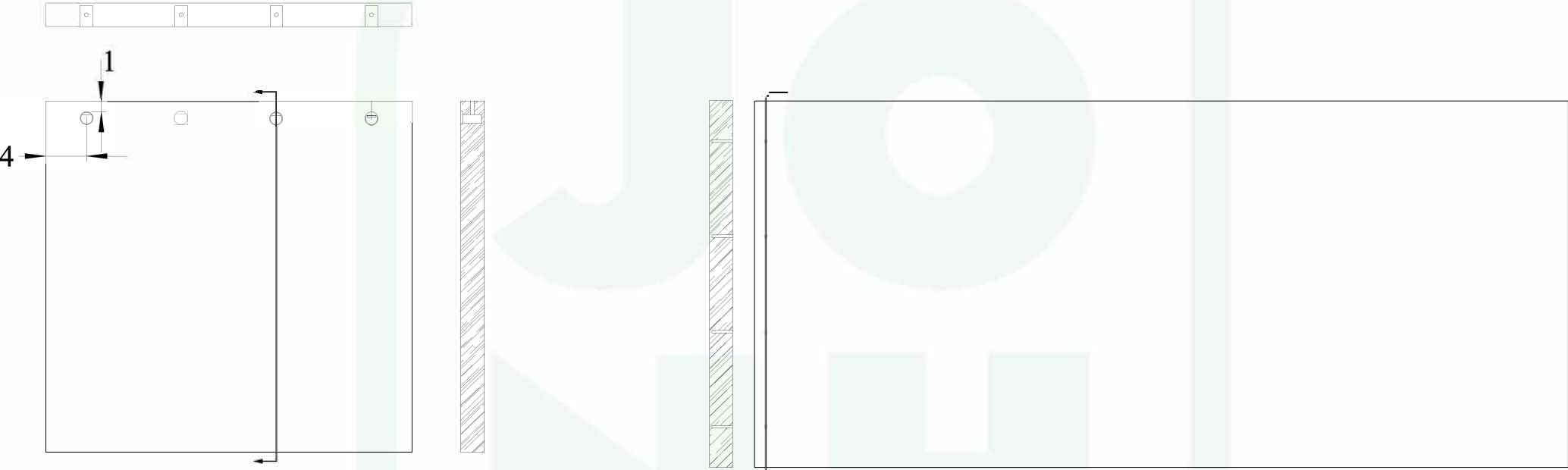


# MECHANICAL ASSEMBLY



14" and less: 2 joiner bolts  
15" to 22" : 3 joiner bolts  
23" to 30" : 4 joiner bolts  
31" & + : to be determined